

ECONOMY AND QUALITY ASSESSMENT OF HOME MADE CLINICAL CHEMISTRY REAGENTS

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ABSTRACT

Most laboratories in Pakistan use expensive imported clinical chemistry reagent kits resulting in high cost/test to the patients. To reduce these costs, reagents were prepared from basic chemicals, substrates and enzymes imported from Sigma Chemical Company U.K. This reduced the cost/test by upto 500% in some reagents. The quality of these reagents was tested by Wellcome External, Q.C. Locally prepared reagents were comparable to or better than commercial reagents systems in terms of accuracy and precision. This paper describes the preparations according to I.F.C.C., costs and quality control of some of the reagents i.e., glucose, calcium, bilirubin, albumin, total protein, urea, ALT, AST and LDH and their comparisons with equivalent commercial kits (JPMA 42: 95, 1992).

INTRODUCTION

In Pakistan most laboratories use chemistry kits imported from Europe or U.S.A. These kits are costly due to weaker local currency, duties and taxes. Hence cost/test is high and this in turn becomes a burden on the patient. The per capita income of Pakistan is Rs. 7,700 (\$350) and the charges of routine tests like LFT Rs.200 (\$10), glucose Rs. 50 (\$2) and cardiac enzymes Rs. 300 (\$14) are thus far too high for our poorer patients. To reduce the cost in-house preparation of clinical chemistry reagents systems from basic chemicals, substrates and enzymes imported from Sigma Chemical Company U.K. was started. In Pakistan there are no duties or taxes on self user import¹. This paper describes the methodologies according to I.F.C.C., costs and quality assessments of some of our reagents systems. It also compares economy and quality of in-house reagents systems to that of commercial reagent systems.

MATERIALS AND METHODS

All basic chemicals substrates and enzymes for the preparation of the following reagent systems, glucose, urea, creatinine, protein, albumin, bilirubin, calcium, ALT, AST, alkaline phosphatase and LDH were imported from Sigma, U.K.

TABLE I. Methods for preparation of home-made reagents

Reagent system	Methodology/principle of preparation	References
Albumin	Bromocresol green tris Succinate buffer PH 4.2	2,3
Glucose	GOD-PAP. Phosphate buffer PH 7	4
Urea	Tris-succinate. Urease	5,6
Creatinine	Picric acid/sodium hydroxide Jaffe reaction	7
Calcium	O-cresolphthalein complexone AMP buffer PH 10.7	8
Protein	Biuret reagent	9
Bilirubin	Jendrassik and Grof	10
ALT	ACC to IFCC. L-alanine/tris PH 7.3 LDH/NADH/Oxoglu	11
AST	ACC to IFCC L-aspartate/tris PH 7.8 MDH/LDH/NADH/Oxoglu	12
ALP	P-nitrophenol/AMP buffer PH 10.5	13
LDH	Optimised standard method. Pyruvate/phosphate buffer PH 7.5	14

Table I lists the detailed methodologies used with appropriate preparation references²⁻¹². The shelf life of these home-made and commercial reagents were tested and checked for periods of weeks, months and, in some, upto a year by analysing commercial quality control sera, precinormU and precipath U (Boehringer). The quality, accuracy and precision of home-made reagents were tested using commercial controls (Boehringer) as reported earlier¹³ and by Wellcome External Quality Control Scheme. These three modalities of QC were compared with those obtained with commercial reagent systems obtained from Boehringer and Merck. Wellcome QC results were followed for 6 months cycles each for the home-made and commercial reagent systems and data analysed from Wellcome results. In-house quality control data was established by running the two reagent systems for 3 months cycles. The cost/test of home-made and commercial kits was determined by considering firstly cost of commercial reagent kit divided by number of tests possible. The cost/test of home-made reagent was then calculated by estimating the total cost required to manufacture an equivalent volume or reagent divided by the number of tests. All tests were performed on Hitachi 705 auto- analyser.

RESULTS

TABLE II. Comparison of stability and cost/test in Rupees of home-made and commercial reagents.

Reagent system	No. of reagents		Stability of final working reagent (weeks)				Cost/Test	
			Home-made		Commercial		Home-made	Commercial
Albumin	1		26		26		0.22	1.10-1.76
Glucose	1		6		4		1.10	3.3-4.4
Protein	1		52		52		0.11	0.66-0.88
Creatinine	2		52		52		0.06	0.55-0.66
Bilirubin	2		52		52		0.22	4.4-5.5
Calcium	2		28				2.2	5.5-6.6
Urea	2 (A+B)	RA-1		RB-12	RA-1	RB-12	4.5	6.6-8.8
ALT	2 (A+B)	RA-4		RB-28	RA-4	RB-30	1.76	3.3-3.96
AST	2 (A+B)	RA-4		RB-28	RA-4	RB-30	1.76	3.3-3.96
ALP	2 (A+B)	RA-4		RB-52	RA-4	RB-52	2.2	3.3-6.6
LDH	2 (A+B)	RA-4		RB-28	RA-4	RB-30	1.1	4.95-5.06

Table II lists the stabilities of the final reagent mixtures of home made and commercial reagents after placement in the autoanalyzer. In chemistries where two reagents are used, low stabilities were found due to unstable nicotinamide adenine dinucleotide compounds except for ALP where the substrate p. 2-4 dinitrophenol is unstable and dissociates with time. Home-made reagent stabilities are comparable to commercial reagent systems. Table II also shows cost/test in rupees of the home-made reagent systems compared to the commercial kits Boehringer, Merck and AMES. One US dollar is taken as equivalent to 22 Pakistani rupees. The home-made reagents are on the average 100 to 500% cheaper.

TABLE III. Comparison of values of commercial controls by home- made and commercial kits.

Chemistry	Precinorm	U	Assigned M	Precipath	U	Assigned M
	Home-made	Commercial		Home made	Commercial	
	100 estimations/3	months	Assigned R	100 estimations/3	months	Assigned R
Albumin	3.51 ± 0.06	3.65 ± 0.07	3.52	3.58 ± 0.08	3.60 ± 0.1	3.45
Glucose	121 ± 1.4	120 ± 2.0	118	252 ± 3.0	254 ± 5.0	245
Urea	59 ± 2.0	56 ± 2.0	64	156 ± 3.5	157 ± 3.0	158
Creatinine	2.1 ± 0.09	2.08 ± 0.1	2.10	4.0 ± 0.1	3.70 ± 0.1	3.95
Calcium	9.10 ± 0.20	9.15 ± 0.25	9.08	13.52 ± 0.2	13.50 ± 0.2	13.56
Protein	5.28 ± 0.12	5.38 ± 0.10	5.26	5.24 ± 0.10	5.34 ± 0.12	5.13
Bilirubin	2.26 ± 0.07	2.26 ± 0.08	2.25	5.63 ± 0.10	5.94 ± 0.14	5.40
AST	59 ± 2.0	60 ± 3.0	60	130 ± 3.0	135 ± 3.0	129
ALT	53 ± 2.0	54 ± 2.0	55	117 ± 2.0	118 ± 3.0	112
ALP	200 ± 12.0	197 ± 14.0	217	300 ± 12.0	293 ± 11.0	314
LDH	269 ± 10.0	273 ± 9.0	267	549 ± 11.0	550 ± 15	552
			224-310			464-640 U/L

Table III shows values of commercial controls obtained by two reagent systems. Results are mean of 100 observations taken over a period of three months for the two systems. Both reagent systems give comparable results when compared to the manufacturers assigned mean (M) and range (R).

TABLE IV. Comparison of accuracy and imprecisions by Wellcome Q.C. scheme.

Chemistry	Mean bias		Imprecision	
	Home-made	Commercial	Home-made	Commercial
Albumin	0.08	0.10	0.112	0.153
Glucose	5.0	7.0	4.65	4.45
Urea	0.63	-1.06	1.89	4.40
Creatinine	0.081	0.090	0.109	0.110
Calcium	0.108	0.172	0.272	0.263
Protein	0.080	0.060	0.185	0.165
Bilirubin	0.066	-0.110	0.199	0.125
AST	2.6	3.6	2.2	3.4
ALT	-1.0	3.6	3.33	2.03
ALP	-7.0	-10.0	8.2	10.2
LDH	66	37	61	43

Table IV shows a comparison of accuracy and imprecision data by Wellcome QC for the two reagents systems. Each system was run for 6 monthly cycles. All chemistries are comparable except homemade reagents gave better performance for urea and poorer for LDH.

DISCUSSION

Advantages of home-made kits include reduced cost/test and long stability of reagents. Most require twice yearly manufacture, exceptions are systems where NADH is used. Its instability requires weekly NADH preparations. This problem is overcome by using preweighed vials of the coenzyme making these systems similar to the commercial kits. The quality of home-made reagent systems are comparable to commercial kits and all these chemistries had high standings on the Wellcome Q.R. league table. A routine problem most laboratories encounter is the nonavailability of commercial kits resulting in frequent change from one system to another specially when normal ranges differ. This problem is completely alleviated by home-made reagents. Our only shortfall is dependence for supply of standards or calibrators and control sera from commercial firms. We have already started preparation of in-house quality control sera and their efficacy and reliability is being tested. We continue to manufacture and use our reagent systems and strongly recommended high volume laboratories to initiate in-house manufacture. Perhaps then the suppliers of commercial kits will reduce their profit margins allowing ease to all laboratories both high and low volume.

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